

# Questionnaire

---

FIRST NAME .....

SURNAME .....

CITY ..... PROVINCE .....

COUNTRY OF ORIGIN .....

COMPANY NAME .....

PHONE ..... E-MAIL .....

WEBSITE .....

POSITION IN THE MARBLE PLANT

MANAGER/OWNER

OPERATOR

YEARS OF EXPERIENCE

HAVE YOU EVER WORKED WITH PORCELAIN STONEWARE?

YES

NO

WHAT THICKNESS OF PORCELAIN STONEWARE SLAB HAVE YOU ALREADY CUT?

6 mm

12 mm

20 mm

---

DID YOU EXPERIENCE ANY DIFFICULTIES IN CUTTING IT?

YES

NO

DESCRIBE THE PROBLEMS YOU ENCOUNTERED

.....

.....

.....

.....

---

## HEALTH AND SAFETY

---

DO YOU WEAR PERSONAL PROTECTIVE EQUIPMENT (PPE) AT WORK?

YES

NO

IF YES, PLEASE INDICATE WHICH PPE YOU NORMALLY USE:

SAFETY SHOES

CUTPROOF GLOVES

P3 FACE MASK

GOGGLES

HELMET

---

## MACHINERY

---

INDICATE WHICH MACHINERY IS USED IN YOUR MARBLE PLANT:

BRIDGE MILL WITH DISK

WATER JET CUTTING MACHINE

CNC CONTOURING MACHINE (WITH DRILLS/DIAMOND WHEELS)

---

## BRIDGE MILL

---

QUANTITY .....

MODEL .....

WHAT WORK DO YOU USE THE MILL FOR?

- |                                       |                                     |                                     |
|---------------------------------------|-------------------------------------|-------------------------------------|
| <input type="checkbox"/> LINEAR CUT   | <input type="checkbox"/> HOLE       | <input type="checkbox"/> CONNECTION |
| <input type="checkbox"/> INCLINED CUT | <input type="checkbox"/> REDUCTION  | <input type="checkbox"/> OTHER      |
| <input type="checkbox"/> CIRCULAR CUT | <input type="checkbox"/> CHAMFERING |                                     |

CAN IT MAKE INCLINED CUTS (E.G. 45°):

- YES  
 NO

DISK MODEL .....

DIAMETER OF THE DISK MODEL ..... mm

DISK RPM ..... RPM

DISK FEED RATE ..... mm/min

ENTRY AND EXIT DISK FEED RATE ..... mm/min

PROCESSING PRECAUTIONS.....  
.....

---

## WATER JET CUTTING MACHINE

---

QUANTITY .....

MODEL .....

WHAT WORK DO YOU USE THE WATER JET CUTTING MACHINE FOR?

- |                                     |                                       |                               |                                |
|-------------------------------------|---------------------------------------|-------------------------------|--------------------------------|
| <input type="checkbox"/> LINEAR CUT | <input type="checkbox"/> INCLINED CUT | <input type="checkbox"/> HOLE | <input type="checkbox"/> OTHER |
|-------------------------------------|---------------------------------------|-------------------------------|--------------------------------|

---

CAN IT MAKE INCLINED CUTS (45°)

YES

NO

WORKING PRESSURE ..... bar

FEED RATE ..... mm/min

PROCESSING PRECAUTIONS .....

.....

---

## CNC

---

QUANTITY .....

MODEL .....

NUMBER OF AXES .....

WHAT WORK DO YOU USE THE CNC MACHINE FOR?

CHAMFERING       HOLE       REDUCTION

EDGE FINISHING       CONNECTION       OTHER

TOOL MODEL .....

TOOL RPM ..... RPM

FEED RATE ..... mm/min

ENTRY AND EXIT SPEED ..... mm/min

PROCESSING PRECAUTIONS .....

.....

.....

.....